	r ID 62383 ember 29, 2010 9:05:27 AN	1									Page 1
Revision ID:	D3833-1		Accept					Setup			
	Mesh (Base End Face) 9/29/2010			Cust Item I Customer:	D:				Stop		
Approvals:	Process Plan:/	Date: 16-9-1	7 Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Re Qt	•	Reject Number	Insp. Stamp
Draw Nbr D3833	Revision Nbr Rev A										
Waterjet FLOW CNC Waterje			0.00 ev:	A □2-			(R_i	10-9	-30		<u> </u>
QC Quality Control	QC2- Inspect par	is off machine FAI/FAIB	0.00				_US	10.	<u> </u>	رر	

120 |||||||||||||||||||||||||||||||||||QC

QC8- Inspect parts - second check

0.00

Memo A1278

0.00

Quality Control

										
W/O:			V	VORK ORDER CH	IANGES					
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
₹1 0										
Part No	:	PAR #:	Fault Ca	tegory:	NCI	R: Yes I	No DQ	A :	_ Date: _	
	Re	esolution:	Disposit	ion:	QA:	N/C Clo	sed:		Date: _	
NCR:		· · ·	WORK OR	DER NON-CONF	ORMANCE	(NCR))			
DATE	STEP	Description of NC			Section B		Verific	ation	Approvai	Approval
DAIL	SIEP	Section A	Initial Action Descrip Chief Eng Chief Eng		iption	Sign & Date		on C	Chief Eng	QC Inspector
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Work Order ID 62383



Page 2

Wednesday, September 29, 2010 9:05:27 AM

Item ID:

D3833-1

Revision ID: Item Name:

Mesh (Base End Face)

Required Date: 10/7/2010

Start Date:

9/29/2010

Start Qty: 8.00 Reg'd Qty: 8.00

Accept

Setup Start

Cust Item ID:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Date: _____

Date: Tooling:

SPC (Y/N):

Set Up/

Date:

Tool ID

Run

Start

Stop

Stop

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location:

Run Hours

0.00

0.00

Date:

Tool # Plan Code

Accept Qty

Reject Qty

10,0,01

Reject Number Stamp

Insp.

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/10/01 H

	-									
W/O:			W	ORK ORDER CHAN	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	NCR:	Yes N	lo DQA	\ :	Date:	
	Re	esolution:	Disposition	on:	QA: N	/C Clo	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFORM	IANCE (NCR)		, , , , , , , , , , , , , , , , , , , ,		
DATE	STEP	Description of NC	Corrective Action		ection B	lan 0	Verific		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Section	on C	Chief Eng	QC Inspector
							,			

Picklist Print

Wednesday, September 29, 2010 9:05:33 AM

Work Order ID: 62383

Parent Item: D3833-1

Parent Item Name: Mesh (Base End Face)



Start Date: 9/29/2010

Required Date: 10/7/2010

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,002.318	2.1601	18.19032	1B10-9	-30	
				Location	<u>l</u>	Loc (<u>Qty</u>	Loc Code					
				MAT		1002.318	3133					61	
					114809	139.403	3243					(8)	
					114853	11.80	0059		_		(
					115012	395.1	1315						
					115067	13.0	0125						

7.3394

320

115.6309

115171

115401

115665

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
								Frod Mgr					
	:												
									1				
							<u>.</u>						
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A :	_ Date: _	· 				
	R	esolution:	Disposition	on:	_ QA: N/C C	osed:		Date: _					
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCF	?)							
		Description of NC	Corrective Action Section		Verifi	cation	Approval	Approval					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	k Sect	tion C	Chief Eng	QC Inspector				
	ļ												
		,											

DART AEROSPACE LTD	Work Order:	62383
Description: Mesh, Base End Face	Part Number:	D3833-1
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype
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	X	First Artic	ie	_ Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
12.63	+/-0.030	12.63	X		TROI		
24.63	+/-0.030	2463	*		7		
	<u> </u>						
							
				-		······	
asured by:		Audited by:			Prototype App		N/A
Date: (O	-9-30	Date:	1009-3	30		Date:	N/A

W/O.	V/O:		WORK ORDER CHANGES										
DATE	STEP	DD(OCEDURE CHAN		By	Date	Qty	Approval	Approval				
	SILF	rn.	JCEDORE CHAI	IGE	Бу	Date	Qty	Chief Eng / Prod Mgr	QC Inspector				
							ļ						
							'						
Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	DQA: Date:						
	Res	solution:	Disposition	:	QA: N/C Cld	sed:		Date: _					
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR)	-						
DATE	STED Description of NC			Corrective Action Section		Verific	cation	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector				
				4-94									

D3833-3 MESH, LID END D3833-5 MESH, LID END D3833-1 MESH, BASE END FACE

SHOP COTY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMUNITAMENT WITHOUT NO DOE WITHCH NO JOKE
WORK ORDER
NO. 4383
RS 10-9-39

A NEW ISSUE 08.09.23 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED D3833 MFG, APPR. SHEET 1 OF 2 TITLE APPROVED SCALE MESH, BASKET END

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THIS DOOMBER IS PRIVATE AND CONFEDENTIAL AND IS SUPPLIED ON THE ENTERS SOONED

TO BE USED FOR ANY PLANGED OF COPER OF COMMENTAL TO TO AN OTHER PURSE

TO BE USED. DE APPR. NTS DATE 08.09.23

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F

D

С

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED 4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

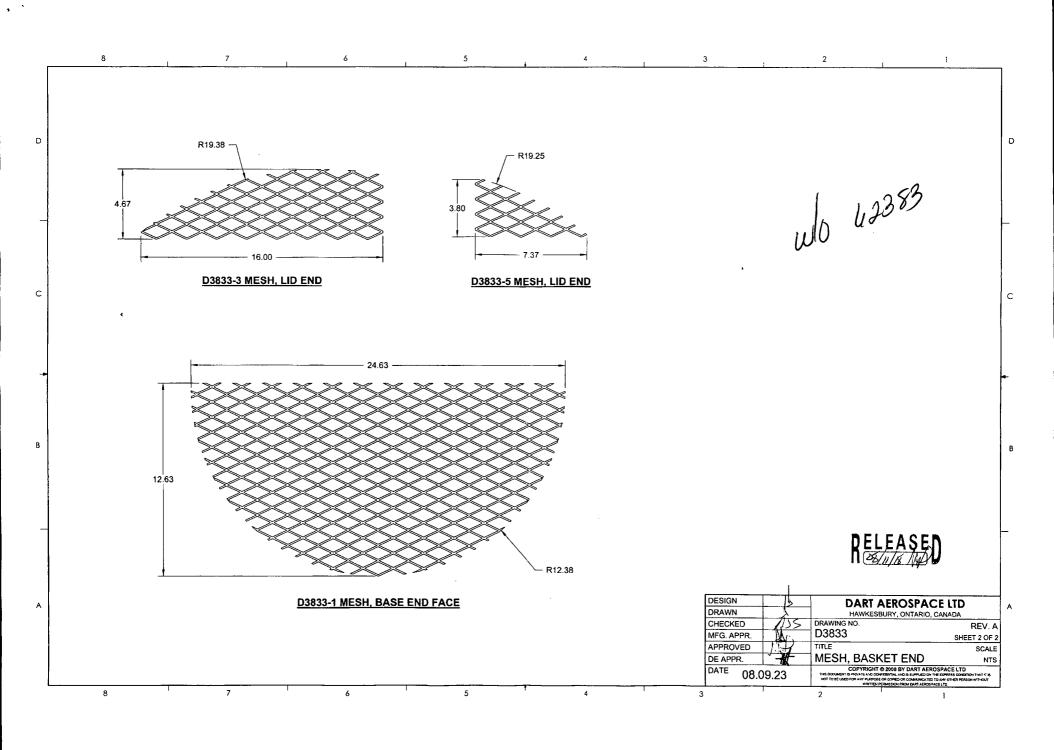
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W/O:			V	ORK ORDER CHAN	IGES					
DATE	STEP	PRO	OCEDURE CH	IANGE	В	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										
Part No	•	PAR #:	Fault Ca	tegory:	NCR: \	es N	o DQ	\ :	Date: _	
	R	esolution:	Disposit	ion:	QA: N/	C Clos	ed:		Date: _	
NCR:			WORK OR	DER NON-CONFOR	MANCE (N	ICR)				
DATE	STEP	Description of NC Section A	Section A Initial Action Descr		Section B on Sign &		Verification Section C		Approval Chief Eng	Approval QC Inspector
			Chief Eng	Chief Eng		ate				
	į									
		1170				,		··		



	. Johnson.				•					
W/O:		• f	WC	ORK ORDER CHA	ANGES					
DATE	STEP	PROC	EDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								:		
					{					
Part No	:	PAR #:	_ Fault Cate	gory:	NC	R: Yes I	No DQ	A :	Date:	
	Res	solution:	_ Dispositio	n:	QA	: N/C Clo	sed:		Date:	
NCR:		W	ORK ORDI	ER NON-CONFO	RMANCE	(NCR)			
D.4.T.F	07-5	Description of NC	Corrective Action Sec				Verific	ration	Approval	Approval
DATE	STEP	Section A	Initial Action Desc Chief Eng Chief En				1 & Section C		Chief Eng	QC Inspector
		•								
				2						
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